

FOR  $\frac{72}{10}$  OR  $\frac{72}{12}$  CYLINDER ONLY

SPECIAL  
SUBSEQUENT

# KNITTING INSTRUCTIONS

FOR

TRADE MARK  
*Allwear*  
WOOLEN HOSIERY

APPLIED ONLY TO  
STANDARD KNITTING OUTFITS

## IMPORTANT NOTICE

**F**IRST. Learn and understand to follow the detailed instructions exactly as given in our complete book of *Instructions for operating Gearhart's Knitting Machine* before applying these *Special Instructions*.

LEARN THE NAMES AND NUMBERS OF ALL THE PARTS  
HOLD DOWN ON THE KNITTING FIRMLY UNDER MACHINE  
WATCH EACH NEEDLE OPERATE AND MAKE THE STITCH  
MAKE UP YOUR MIND IT IS EASY TO OPERATE WITH CARE  
RIGHT LATCH SHOULD GO UNDER AND LIFT UP NEEDLES

All Hosiery to Our Order Must Be Made and Finished to Comply With These Instructions Strictly and Passed as Our Regular *Allwear* Brands. It is Advised that You First Send One Pair of Correctly Knit Hose, and Always Specify Your Number of Order and Direct all Mail to

KNITTING DEPARTMENT  
OF  
GEARHART KNITTING MACHINE CO., CLEARFIELD, PA., U. S. A.

## Instructions

### FOR STANDARD GEARHART ALLWEAR HOSIERY WITH GEARHART STANDARD YARN, KNITTING

Selvedged Ribbed Top .....	4½ inches—About 45 Rounds
Fashioned Leg .....	8 inches—About 80 “
Foot .....	6½ inches—About 70 “

**You must first understand and practice paragraphs 5 and 22.**

(1) Knit two rounds first for the selvedge to the ribbed top, swinging Tappet Switch to position one. Study paragraph 23. (2) Rib as tight as possible that the weights furnished, steadying by the hand, will hold down on ribbed work on top of the cylinder. (3) First half of leg should be about one turn of nut G to lower cam E for loose top of leg, making the top just as wide as form board. (4) Tighten gradually by raising cam E slightly for Ankle. (5) Total length of leg is measured from last round of ribbed knitting to first round of heel. (6) Use take up spring on yarn guide for heel, lower cam E one-half turn of nut G, and knit backwards and forwards to twelve or fourteen needles in use. Be sure always that the first two needles in knitting each course, take the yarn from carrier H. to make its stitch. (7) Use hold down close up to needles in the knitting every other course. (8) Release take up spring N before knitting first round of foot. Unscrew nut G to raise cam E, making width of knitting size of form board foot and same width as ankle. (9) Knit toe same as heel and same tension. Use take up spring N and lower cam E one-half turn of nut G. (10) Knit five rounds extra on to the toe with all needles in action, to ravel back for closing. (11) Break the yarn at carrier and turn crank, running work off needles. (12) Press out and ravel back five rounds, closing toe across on the right side. paragraph 12, Fig. 4.—Send for our inspection and correction a pair of your hose first before knitting up any quantity. Always write your address and working number on your package.

**TO FINISH STANDARD HOSE.** Wash if soiled in cold water only and dry. Shape should conform exactly to shaping board placed on top of Hose. Mate in pairs—fold across heel—tie up in bundles of six pair—address package plainly by parcel post and give details of shipment by letter referring to order number.

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**Sample pair Standard Brand Hose will be  
supplied by parcel post delivered for \$1.50.  
Best Shaping Boards - Doz. \$1.85**

## Suggestions

Speed can be obtained by knitting a series of ribbed tops, each connected by five rounds knitting with different colored yarn, then cut apart and each top placed on needles as outlined in complete instructions. Paragraph 25. Close up toe and finish for shipping all at one time. Keep accurate count of rounds with use of Tabulator Attachment, if you have one, and mark down all records made on machine.

Go slow at first and watch needles making the stitch. Hold the knitting down on needles and adjust when necessary the Yarn Carrier (H) to deliver the yarn to open needle hooks.

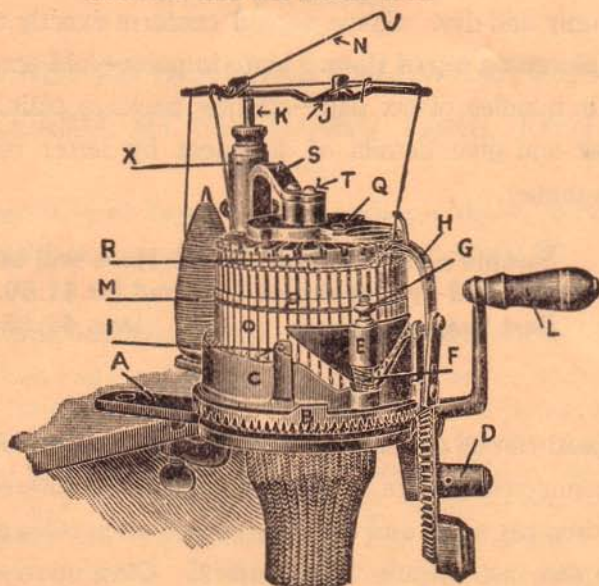
Correspond with us if necessary giving all details. Good hosiery is always in demand and sincere workers are wanted. Additional knitting outfits can be obtained promptly from us at \$2.00 reduction each when order is placed by a worker and their number is given.

Cylinders for fine knitting—cotton, lisle, Saxony, fine wool, etc., will be sent prepaid anywhere at six cents per groove. All needles to be used six cents each.

## PRICE LIST OF PARTS.

When Ordering Parts of Machine, Observe the letters and be sure to mention, as near as Possible, how long you have had your Machine and the Model it is.

Always mention  
on your order for supplies  
"Gearhart's Standard"  
and your order number



STANDARD MODEL

### PRICE LIST OF PARTS NEEDED FOR REPAIRS:—STANDARD MODEL Always refer to the letter and name of part wanted.

A Frame.....	\$5.00	B Crown Wheel.....	\$2.00
C Cam Ring .....	2.50	D Gear Wheel with Crank .....	2.00
E Cam .....	.50	F Spring under Cam .....	.10
G Cam Nut .....	.15	H Thread Carrier .....	.50
I Latch (right or left).....	.10	J Yarn Guide and Spring .....	1.00
K Yarn Guide Standard.....	.15	L Handle .....	.15
M Bobbin .....	.10	N Take-up Spring.....	.15
O Cylinder No. 52, 54, 60, 72, 88		P Wire Band.....	.25
100, 112 120, 140, @ .06 per groove		R Ribber Dial 30, 36, 44, 50, 56,	
Q Ribber Plate & Cam.....	2.25	60, and 70 @ .05 per groove.	
S Ribber Post.....	.75	T Screw and Washer .....	.10
X Weight for Take-up Spring.....	.20	Hold-down for Heel .....	.20
Heel hook.....	.10	Work hook or Pick-up.....	.10
Weight, large or small.....	.25	Set-up .....	.75
Thumb Screw .....	.15	Oil Can .....	.15
Needles, @ .06 each, per dozen.....	.72	Knitting Tabulator.....	1.00
Instruction Book.....	.50	Machine Oil, with can.....	.25
		Buckle Hold Down.....	.35

When ordering needles, please send sample and state for what Cylinder wanted. Always mention what screw and washer are wanted for.  
Extra Large Bobbins will be sent for 30 cents each.

THESE PRICES INCLUDE POSTAGE TO ANY PART OF THE UNITED STATES  
ALWAYS WRITE YOUR NAME and ADDRESS PLAINLY & MENTION THE NO.

All former prices and discounts cancelled.  
Prices subject to change without notice.

**GEARHART KNITTING MACHINE CO.,**  
**CLEARFIELD, PA., U. S. A.**